Safe Work Instruction	
Welding & Gouging	Issue date: 18 August 2010

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## Example content:

Document no.	Scope: This instruction applied to the safe general use of welding. A Gouging technique is adopted.					
Review date	References : • AS4024.1 Safety of Machinery; • OHS Act (refer State / Territory) • OHS Regulation (refer State / Territory)					
Responsible supervisor	PPE and precautions	Competencies or qualifications Licences or permits required				
Insert name in BLOCK letters	Wear all required PPE such as           Safety glasses           Welding mask with correct grade lens must be worn.           .           .           .           .           .           .           .           .           .           .           .           .	Trade qualification in Metal Fabrication /.				
at all weld	ty glasses must be worn times in addition to ing mask.	Long and loose hair must be contained.				
Subs	Appropriate footwear with substantial uppers must be worn.					
may opera	biratory protection devices be required for some ations.	Oil free leather gloves and spats must be worn when welding.				
Ring be w	s and jewellery must not orn.	A welding mask with correct grade lens must be worn.				
Tools and equipmer	nt required: Fume extraction must be use	d for this machine				
Warning	are not suitable or less than adequate an	activity it is identified that the suggested risk control measures d that major changes are required, a risk assessment is to be and implemented as per the risk management procedure.				
Preparation	<ul> <li>Ensure lighting is turned on</li> <li>Ensure no slip/trip hazards are prese</li> <li>.</li> <li>.<td>ent in workspaces and walkways</td></li></ul>	ent in workspaces and walkways				

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