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**Example content:**

| **Document no.** | **Work description**<br>Use of T.I.G. Welder | | |
|---|---|---|---|
| | **Scope**<br>Equipment used for welding aluminium and other | | |
| **Review date**<br>1/9/10 | **References : AS4024.1 Safety of Machinery; OHS Act, OHS Regulations** | | |
| **Responsible supervisor** | **PPE and precautions** | **Competencies or qualifications** | **Licences or permits required** |
| | Wear all required PPE such as<br>• Safety glasses<br>• Welding mask with correct grade lens for GMAW must be worn.<br>• | Trade qualification in Metal Fabrication / | Nil |
| Tools and equipment required: Dust extraction must be used for this machine | | | |
| IF CONTROL MEASURES ARE NOT SUITABLE AND MAJOR CHANGES ARE NEEDED, CONDUCT A RISK ASSESSMENT AND DEVELOP NEW CONTROLS ACCORDING TO THE RISK MANAGEMENT PROCEDURE | | | |
| **Preparation** | • Ensure lighting is turned on<br>• Ensure no slip/trip hazards are<br>• Ensure the work area is clean of<br>• Keep the welding equipment,<br>•<br>•<br>•<br>•<br>•<br>•<br>•<br>•<br>•<br>•<br>• | | |
| **Safe Operational Use** | • Check gas cylinder<br>• Check all<br>• Check the<br>• Ensure the machine<br>• Do full safety<br>• Unlock<br>• Position at the side<br>•<br>•<br>•<br>•<br>• | | |

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