Safe Work Instruction	
(SAW) Welder	Issue date: 17 August 2010

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Example content:

Document no.	Scope: This instruction applied to the safe general use of a Submerged Arc Welding (SAW) Machine. The equipment is intended for heavy duty circumferential and longitudinal welding of pressure vessel, for seam and fillet welding of heavy sections in mild steel, low alloy or stainless steel.	
Review date	References:	
Responsible supervisor	PPE and precautions	Competencies or qualifications Licences or permits required
Insert name in BLOCK letters	Wear all required PPE such as Safety glasses Welding mask with correct grade lens must be worn. Oil free leather gloves and spats must be worn when welding	Trade qualification in
at a	ety glasses must be worn Il times in addition to ding mask.	Long and loose hair must be contained.
	ropriate footwear with stantial uppers must be n.	Close fitting/protective clothing to cover arms and legs must be worn.
may	piratory protection devices be required for some rations.	Flameproof gauntlet type gloves must be worn when welding.
	gs and jewellery must not vorn.	A welding mask with correct grade lens must be worn.
Tools and equipme	ent required: Fume extraction must be use	ed for this machine
Warning	are not suitable or less than adequate a	activity it is identified that the suggested risk control measures and that major changes are required, a risk assessment is to be and implemented as per the risk management procedure.
Safety precautions		orkspaces and walkways clear of grease, oil and any flammable materials ork area dry to avoid electric shocks

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