








Safe Work Instruction	
Plate Rolling	Issue date: 18 August 2010

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Example content:

Document no.	Scope: This instruction applies to the safe general use of a plate rolling machine. Applies to cone and cylinder rolling.		
Review date	References : <ul style="list-style-type: none"> • AS4024.1 Safety of Machinery; • OHS Act (refer State / Territory) • OHS Regulation (refer State / Territory) 		
Responsible supervisor	PPE and precautions	Competencies or qualifications	Licences or permits required
<i>Insert name in BLOCK letters</i>	<p>Do not wear anything loose that could catch in the moving parts such as sleeve cuffs, cuffed pants, scarves, loose long hair, rings or jewellery or gloves. Don't smoke</p> <p>Wear all required PPE such as</p> <input type="checkbox"/> Safety glasses <input type="checkbox"/> . <input type="checkbox"/> . <input type="checkbox"/> .	<ul style="list-style-type: none"> • Site specific Induction • OHS Awareness • . • . • . 	<ul style="list-style-type: none"> • Licensed forklift operator. • Competent Overhead crane and dogger as applicable.
	Safety glasses must be worn at all times in work areas.		Long and loose hair must be contained.
	Appropriate footwear with substantial uppers must be worn.		Close fitting/protective clothing must be worn.
	Rings and jewellery must not be worn.		Gloves must not be worn when using this machine.
Tools and equipment required		Inspection of Plate Roller prior to use.	
<ul style="list-style-type: none"> • Appropriate trade tools • . • . • . • . 		<ul style="list-style-type: none"> ▪ Check that the Plate Roller is secure and the machine has no visible faults that could prevent safe operation. ▪ . ▪ . ▪ . ▪ . 	
 Warning	Prior to the commencement of any work activity it is identified that the suggested risk control measures are not suitable or less than adequate and that major changes are required, a risk assessment is to be conducted and new controls nominated and implemented as per the risk management procedure.		
Step 1. Preparation	<p>Keep area clear and;</p> <ol style="list-style-type: none"> 1. Make sure all persons are clear of the operation and that no persons can walk in close proximity to where the plate rolling is being undertaken. 2. Clear surrounding area of any flammable liquids or objects and plant, equipment or materials that could obstruct the plate rolling operation. 3. . 4. . 5. . 		