

<b>Document no.</b>	<b>Work description</b> Use of the Lockseamer to roll form edges.		
	<b>Scope</b> Applies to the use and operation of the Lockseamer to ensure safe operation and machine is maintained in good working order.  This SWI must be followed at all times when operating the machine.  If a job cannot be completed following this instruction you must refer to your supervisor for additional safety instructions.		
<b>Review date</b> 1/9/11	<b>References AS4024.1 Safety of Machinery; OHS Act OHS Regulation</b>		
<b>Responsible supervisor</b>	<b>PPE and precautions</b>	<b>Competencies or qualifications</b>	<b>Licences or permits required</b>
	[REDACTED]  [REDACTED]  [REDACTED]  [REDACTED]	O [REDACTED]  [REDACTED] s.	Nil
IF CONTROL MEASURES ARE NOT SUITABLE AND MAJOR CHANGES ARE NEEDED, CONDUCT A RISK ASSESSMENT AND DEVELOP NEW CONTROLS ACCORDING TO THE RISK MANAGEMENT PROCEDURE			
<b>Pre Operational Safety Checks</b>	<ul style="list-style-type: none"> <li>Guards or safety devices must never be removed or adjusted, except for re tooling and maintenance purposes</li> <li>Working parts should be well lubricated and the rollers free of rust and dirt</li> </ul> [REDACTED] [REDACTED] [REDACTED]		
<b>Safe Operational Use</b>	<ul style="list-style-type: none"> <li>When setting up machine ensure bed and rollers are clear of debris</li> <li>DO NOT operate unless guards are in place and operational.</li> </ul> [REDACTED] [REDACTED] [REDACTED]		
<b>Housekeeping</b>	<ul style="list-style-type: none"> <li>[REDACTED]</li> </ul>		
<b>Inspection and maintenance</b>	<b>Lockseamer's m</b> [REDACTED] [REDACTED] [REDACTED] must be		