Use of the Lockseamer to roll form edges.  Scope Applies to the use and operation of the Lockseamer to ensure safe operation and machine is maintained in good working order.  This SWI must be followed at all times when operating the machine.  If a job cannot be completed following this instruction you must refer to your supervisor for additions afety instructions.  Review date 1/9/11  Responsible supervisor  PPE and precautions  Competencies or qualifications  If Control Measures are not suitable and major changes are needed, conduct a risk assessment and Develop New Controls accombined to the Risk Management Procedures  Brooperational Safety Checks  Working parts should be well lubricated and the rollers free of rust and dirt  When setting up machine ensure bed and rollers are clear of debris DO NOT operate unless guards are in place and operational.		Vork description							
Applies to the use and operation of the Lockseamer to ensure safe operation and machine is maintained in good working order.  This SWI must be followed at all times when operating the machine.  If a job cannot be completed following this instruction you must refer to your supervisor for additional safety instructions.  Review date 1/9/11  Responsible supervisor  PPE and precautions  Competencies or qualifications  Competencies or qualifications  Nil  FCONTROL MEASURES ARE NOT SUITABLE AND MAJOR CHANGES ARE NEEDED, CONDUCT A RISK ASSESSMENT AND DEVELOP NEW CONTROLS ACCORDING TO THE RISK MANAGEMENT PROCEDURE  Pro Operational Safety Checks  Guards or safety devices must never be removed or adjusted, except for re tooling and mainte purposes  Working parts should be well lubricated and the rollers free of rust and dirt  When setting up machine ensure bed and rollers are clear of debris			S						
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DO NOT operate unless guards are in place and operational.		When setting up machine ensure bed	and rollers are clear of debris						
	tional Use	DO NOT operate unless guards are in	n place and operational.						
Figure fingers and limbs are clear before operating the machine.		Ensure fingers and limbs are clear before operating the machine.							
Housekeeping S	keeping			•					
Inspection and maintenance  Lockseamer's m	enance	ockseamer's m		ust be					

BSRM Safe Work Instruction – Lockseamer

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