

Safe Work Instruction	
<b>Hydrabend</b>	Issue date: 5 June 2009

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Example content:

<b>Document no.</b>	<b>Work description</b> Use of Hydrabend. Hydrabend is used to		
	<b>Scope</b> Applies to the use and operation of the Hydrabend to ensure		
<b>Review date</b> 1/3/10	<b>References : AS4024.1 Safety of Machinery; OHS Act 1984; OHS Regulation 1996</b>		
<b>Responsible supervisor</b>	<b>Risks</b>	<b>PPE and precautions</b>	<b>Competencies or qualifications</b>
<i>Insert name in BLOCK letters</i>	Risk of being caught in the machine	<b>Do not wear</b> anything loose that could catch in the	Only operators who have been authorised
Tools and equipment required:			
IF CONTROL MEASURES ARE NOT SUITABLE AND MAJOR CHANGES ARE NEEDED, CONDUCT A RISK ASSESSMENT AND DEVELOP NEW CONTROLS ACCORDING TO THE RISK MANAGEMENT PROCEDURE			
<b>Pre Operational Safety Checks</b>	Inspect work area Ensure safety Report any hazards Check equipment Only use this machine when Do not attempt to bend items		
<b>Safe Operational Use</b>	Only experienced and PPE must Take extreme care when Do not attempt to access Keep hands well clear of Keep area behind operator Do not access machine Isolate power before Two people to lift items Reduce manual handling by Use trolley to stack Isolate power supply to Ensure bender is		
<b>Additional operating precautions</b> <b>Do not access moving</b> <b>Do not attempt to</b> <b>Do not operate machine</b>			
<b>Housekeeping</b>	Ensure area is clear of		
<b>Inspection and maintenance</b>	<b>The Hydrabend must be inspected, serviced and maintained on a periodic basis in accordance with</b> <ul style="list-style-type: none"> <li>Persons inspecting,</li> </ul>		

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