


Safe Work Instruction	
Roll Forming & Bending Machine	Issue date: 22 October 2008

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Example content:

Document no.	Work description Use of Roll Forming & Bending Machine		
	Scope Applies to the use and operation of roll forming and bending machines to ensure t		
Review date	References		
Responsible supervisor	PPE and precautions	Competencies or qualifications	Licences or permits required
<i>Insert name in BLOCK letters</i>	Do not wear anything loose that could catch in <ul style="list-style-type: none"> 		
IF CONTROL MEASURES ARE NOT SUITABLE AND MAJOR CHANGES ARE NEEDED, CONDUCT A RISK ASSESSMENT AND DEVELOP NEW CONTROLS ACCORDING TO THE RISK MANAGEMENT PROCEDURE			
Pre Operational Safety Checks	<ul style="list-style-type: none"> Operators must be Locate and ensure . Clear the area around Be aware of other personnel in Ensure all guards are Provide mechanical Where operator assistance is required 		
Safe Operational Use	<ul style="list-style-type: none"> Use appropriately sized die Keep the opening Position the Ensure the Never exceed the The workpiece should always be Take extreme care Ensure the sheet is fed in the direction. Install equipment to aid the feeding 		
Housekeeping	<ul style="list-style-type: none"> 		
Inspection and maintenance	Roll Forming & Bending Machine must be Apply lock-out procedures		
Training	Users of roll forming and bending machines must be <ul style="list-style-type: none"> correct 		
Potential Hazards	<ul style="list-style-type: none"> 		